

## RIVKLE® Standard blind rivet nuts

Steel zinc-plated | Flat head | Knurled | Cylindrical | Closed

Note: Thread according to ISO 6h (ISO 68-1) - Corrosion resistance 400 h salt spray | Cr(VI)-free

Technical information can be found on the last page.



Diameter (d)	Article number	Drilling diameter d		E nominal size	L <sub>2</sub>	e		Length (l) nominal size	S
		nominal size	B			min.	max.		
M 4	23327040175	6	8	1	11.0	1.00	1.75	15.0	S = 3.0 - e
	23327040250	6	8		11.3	1.75	2.50	15.8	S = 3.5 - e
	23327040325	6	8		11.0	2.50	3.25	16.6	S = 4.6 - e
M 5	23327050100	7	9	1	14.6	0.50	1.00	17.6	S = 2.0 - e
	23327050200	7	9		14.6	1.00	2.00	18.7	S = 3.1 - e
	23327050300	7	9		14.6	2.00	3.00	19.8	S = 4.2 - e
	23327050400	7	9		14.7	3.00	4.00	21.0	S = 5.3 - e
M 6	23327060030	9.1	13	1.5	15.0	0.50	3.00	21.5	S = 4.5 - e
	23327060450	9	11		18.4	3.00	4.50	25.2	S = 5.3 - e
M 8	23327080350	11	14	1.5	19.5	1.00	3.50	26.5	S = 5.5 - e
	23327080500	11	14		18.7	3.50	5.00	27.8	S = 7.6 - e
M 10	23327100300	13	16	2	25.0	1.50	3.00	32.3	S = 6.0 - e

All technical data refer to the measure mm





**Head diameter**  
**Overall length**  
**Thread size**



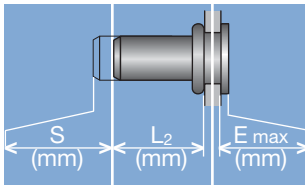
**Grip range**

Defines the range of total thickness of the customers part (even if it consists of more than one layer)



**Hole geometry**

If round → diameter  
 If hexagonal → width across flats



**Head projection after setting**

Variable according to the application (setting load, material substrate, etc.)

**Blind side projection after installation**

Defines the clearance needed on the blind side (cannot be used for quality control)

**Setting stroke**

Difference of total length before and after installation

**RIVKLE® Nut**



**RIVKLE® Stud**



- RIVKLE®
- Mandrel\*
- Customers part
- Anvil\*
- Counter nut
- Setting tool

\*in accordance to chosen RIVKLE®\*

All technical data refer to the measure mm

