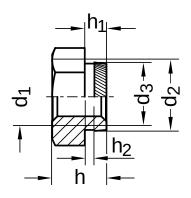
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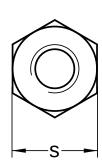
Insert nuts

High collar

Steel | zinc-plated | Cr(VI)-free | Metric thread







Diameter	neter d ₁		d_2			d ₃		h ₁		
(d)	min.	max.	nominal size	min.	max.	min.	max.	nominal size	min.	max.
M4	5.42	5.5	5.7	5.65	5.72	5.4	5.5	1.8	1.75	1.87
M5	6.42	6.5	6.75	6.69	6.80	6.4	6.5	1.8	1.75	1.87
M6	7.92	8.0	8.3	8.24	8.35	7.8	8.0	1.8	1.75	1.87

Diameter	h ₂			h	s	Pitch	Tool
(d)	nominal size	min.	min.	max.	nominal size	(P)	size
M4	0.8	0.6	3.00	3.2	7	0.7	SW 7
M5	0.8	0.6	3.80	4.0	8	0.8	SW 8
M6	0.8	0.6	4.64	5.0	10	1.0	SW/ 10